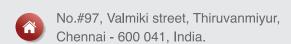




# REDEFINING STRENGTH.

With the exceptional range of INSAPLEX





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# **RANGE OF PRODUCTS**



#### **Rubber Gaskets**

INSAPLEX, a part of IGP groups is a leading manufacturer of rubber with metal insert gaskets and rubber gaskets for Drinking water and Gas applications, which adhere to international standards applicable for European countries.

- Metal inserted gasket
- Manway gasket

#### **Fabric Expansion Joints**

A Range of Fabric Expansion Joints for Critical Applications. INSAPLEX is a leading manufacturer of fabric expansion joints in India

- Composite layer Bellows •
- PTFE/ PTFE linned Bellows •





### **Engineering Plastics**

INSAPLEX presents Engineering and High-Performance Polymer Products like seals, bellows, energized lip seals etc.

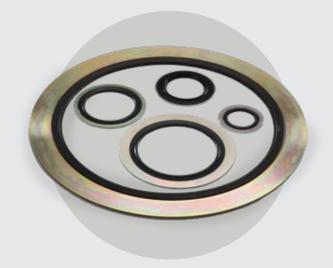
- PTFE
- PCTFE
- PEEK
   VESPEL®
- PFA
   Devlon





#### **Metal Inserted Gasket**

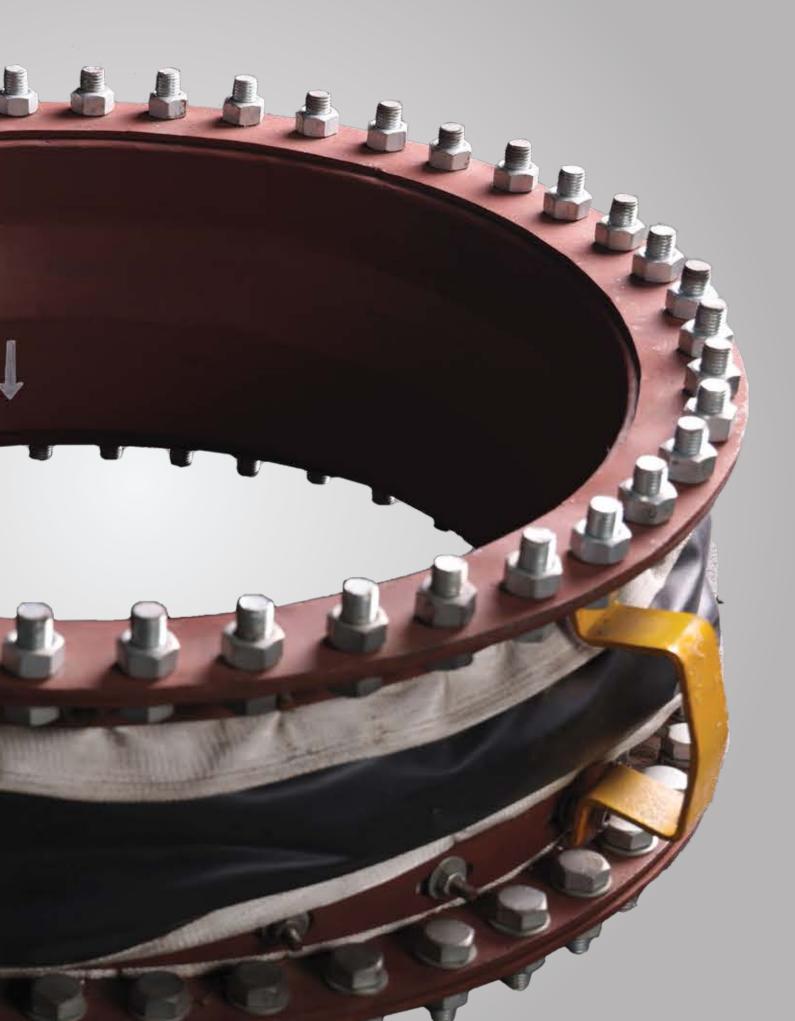
Our metal inserted rubber gaskets offer superior sealing in demanding applications by combining a resilient metal core with soft materials like rubber, graphite etc.. Key advantages include improved sealing under high pressure and temperature, increased durability, enhanced chemical resistance, a wider temperature range, and reduced gasketing stress for extended lifespan.



### **Manway Gasket**

Manway gaskets are crucial components in industrial applications, ensuring a secure seal to prevent leaks from tanks and vessels. Available in diverse shapes, sizes, and materials, they resist movement, removal, or blowouts even under extreme stress loads. Specialized for manway openings, these seals facilitate access for inspection, cleaning, and maintenance, playing a vital role in preventing leaks of liquids, gases, and other contents for enhanced safety and process efficiency.

# **FABRIC EXPANSION JOINTS**





#### **Composite layer bellows**

Crafted to address thermal expansion, contraction, and vibration in piping systems, these bellows excel under diverse operating conditions. Engineered with a blend of materials like metal, fabric, and elastomers, they offer versatile performance.



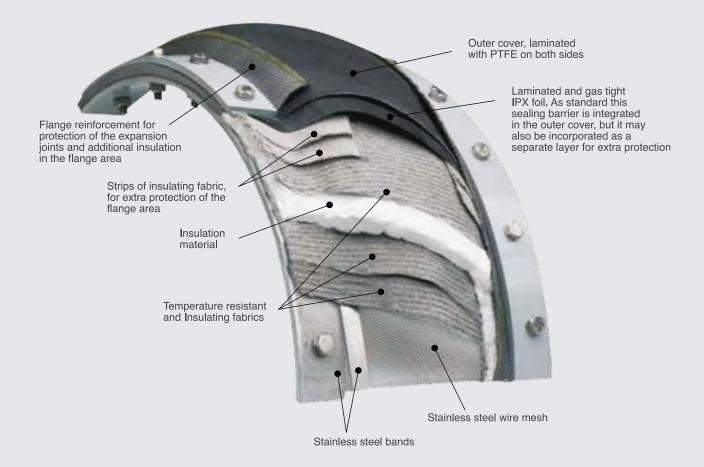
#### PTFE/ PTFE-lined bellows

PTFE-lined bellows are designed to address thermal expansion challenges in pipelines. These bellows also play a crucial role in safeguarding delicate process equipment like graphite, plastic, or glass, and effectively isolating vibration hazards. The versatility of PTFE-lined bellows, specifically tailored for corrosive, high-purity, and high-temperature applications. Lined bellows provide safe passage of pipeline and also reduce the transfer the vibration from the rotation equipment connected to the glass assembly.

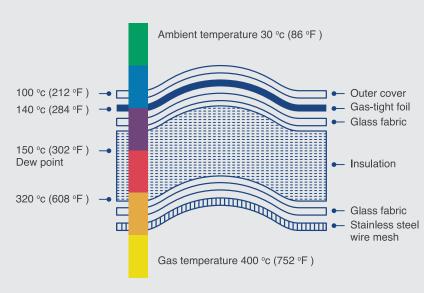
# **Fabric Expansion Illustrated Composition**

All fabric expansion joints are fully customized according to client's request and requirement.

The below diagram is a typical expansion joint design:



#### **Temperature Flow Chart**



Temperature gradient and flow in a multi-layer expansion joint

# **Type of Fabric Expansion Joints**

#### **Single Layer Type:**

This comprises of reinforcement plies with coating of elastomers or fluoroplastic to from a homogenous material.

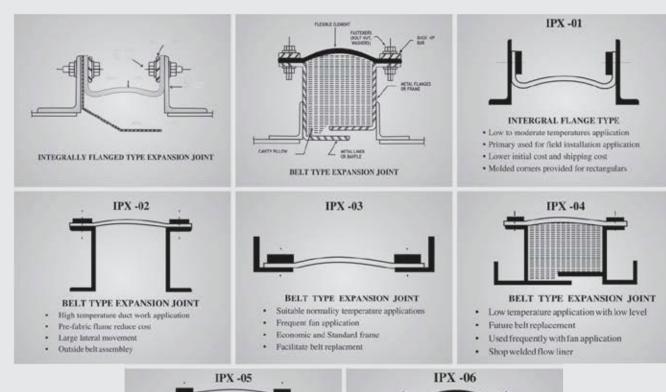
#### **Composite Type:**

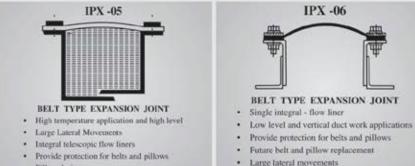
This consists of various plies of materials which are laid one over another, usually bounded, sewn or joint together in the clamped flange area.

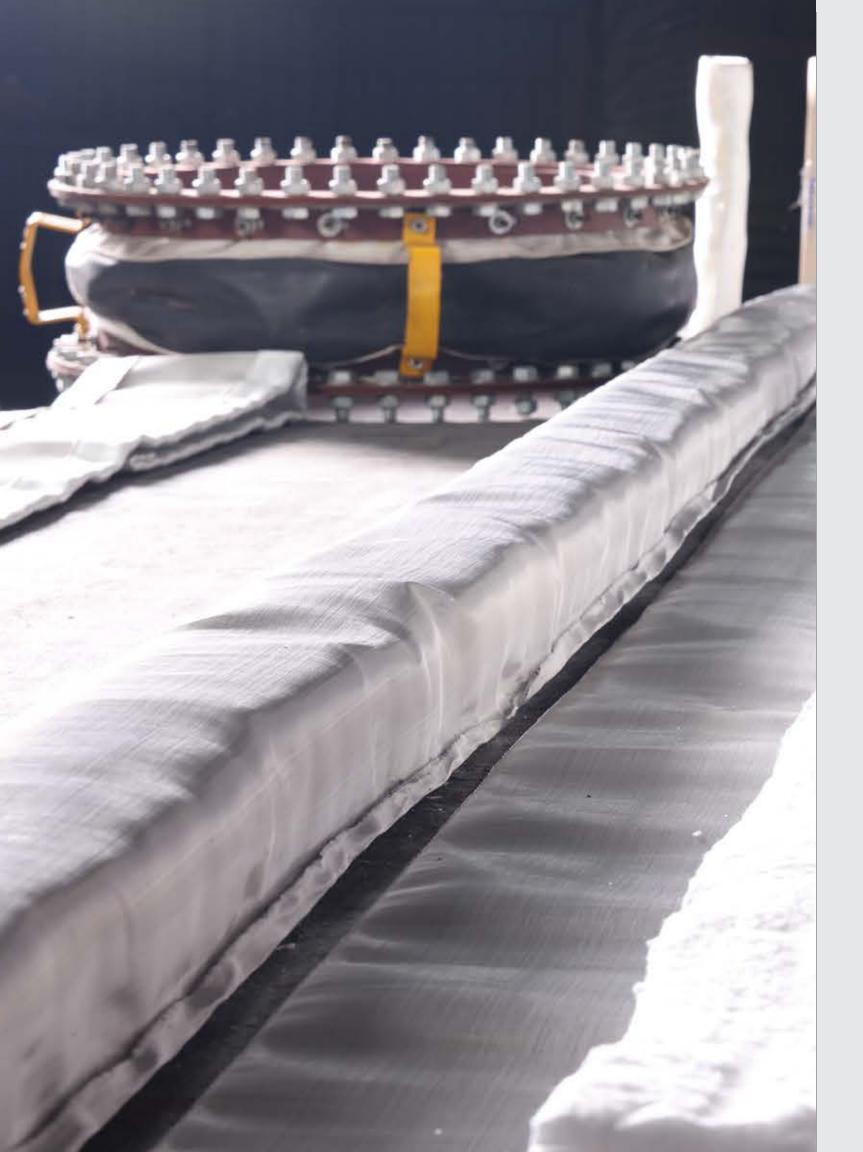
#### Insaplex offers different designs for a variety of applications

#### **Anatomy of Type:**

- 1) Integrally Flanged Type Expansion Joint
- 2) Belt Type Expansion Joint



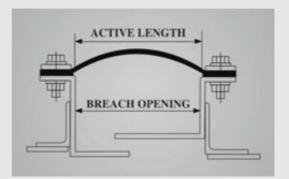




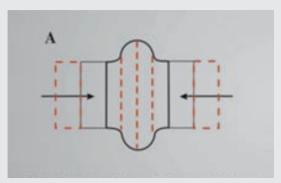
# **Movement Capabilities**

Non-metallic ducting movements can be calculated on the design and maximum excursion temperatures. One unit of fabric expansion joint is able to handle combined axial, lateral, angular and torsional movements. The expansion joint are carefully placed to minimize the number of expansion joints required while absorbing all of the duct movements.

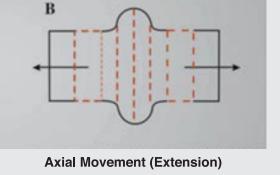


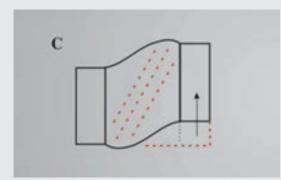


### **Fabric Expansion Joints Movements**

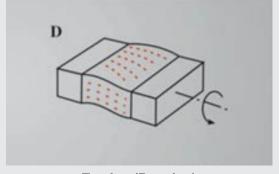


**Axial Movement (Compression)** 

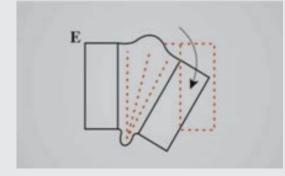




**Lateral Movement** 



**Torsion (Rotation)** 



Angular Deflection Bending



#### **PTFE**

We are able to offer a wide variety of precisely engineered parts and components made in India, using different grades of PTFE. High-end moulding presses and PTFE sintering ovens are housed in our specially constructed PTFE moulding facility. We also offer top-notch coating solutions for a scope of utilizations, for example, stud bolt coatings, release coatings, and glass coatings, thanks to our expertise in fluoropolymer materials. A wide variety of PTFE coatings are available from our Coatings and Surface Preparation business. We can create and deliver complicated machined parts, including high-performance electrified seals, PTFE slide bearings, skidway structure, and rods and tubes with a width of 1800mm to 2500mm. These coatings provide a durable, heat-resistant finish with nearly perfect chemical inertness.

### **Hydraulic & Actuator Seals**



Oil seals set



Stuffing box



Chevron packing set



Envelope Gaskets



PTFE O Rings



Actuator strips

# **Technical data Sheet PTFE & PTFE Compounds**

SI#	Properties	Unit	Test Method	Virgin	PTFE	Chemically Modified PTFE	15% G		25% Gl Filled P	lass TEE	5% N	1oS2	15% G 5% M Filled	loS2	23% Ca + 2 Grap Filled	% hite	33% Ca + 2 Grap Filled	% hite	15 <sup>o</sup> Grap Filled	hite	40% Br TSQ F PT	illed	40% B + 5% I Filled	MoS2	60% Br Filled I		55% Bi + 5% N Filled	MoS2	
1	Density	gm / cc	ASTM D- 792	2.1-	2.2	2.15 – 2.2	2.15-2	2.22	2.22-2.25		2.20 – 2.24		2.20-2.24		2.0 – 2.2		2.0 – 2.14		2.10-2.16		3.0 – 3.2		3 – 3.2		3.8 – 4.0		3.8	- 4	
2	Tensile Strength	kgf/cm <sup>2</sup>	ASTM D-	210 –	375	300 – 325	180-2	260	125-2	200	175-	250	150-	220	125-	-200	100-	175	150-	200	125-	- 225	125-	225	100-	200	100-	200	
3	Elongation of Break	%	4894	250 –	400	400 – 450	225-3	325	200-3	00	200-	300	220-	320	80–2	150	100-	150	150-	250	200-	350	200-	350	150-3	300	150-	300	
4	Compressive Strength	kgf/cm <sup>2</sup>	ASTM D- 695	40-5	50	45-55	65-7	75	75-8	5	60-	70	65-	75	75–	·85	80-	90	65-	75	85-2	100	80-	95	115-1	125	115-	125	
	Deformation under load (Max.)																												
5	2 Hrs. 23 <sup>o</sup> C 113 kgf	%	ASTM D- 621	12	2	3.5	10	)	9		13	1	10	)	5		4		6		5	5	5	5	4		4		
	24 Hrs. 23 <sup>o</sup> C 113 kgf			15	5	5	12	12			13		12		7		6		8		6		6		5		5		
	Permanent			8		2.5	7.5		7		8.5		7.5		3.5		3		4.5		3		3		2.5		2.5		
	2 Hrs. 150°C 113 kgf			55	5	40	52	52			52		50		35		30		43		42		42		40		40		
6	Impact strength	J/cm	ASTM D- 256	1.4 –	1.5	1.6 – 1.75	1.2 –	1.3	1.0 – 1	1.1	1.25 –	- 1.35	1.2 –	1.3	0.7 –	0.8	0.6-	0.7	0.8 –	0.9	0.9 –	- 1.0	0.9 -	- 1.0	0.8 –	0.9	0.85 –	0.95	
7	Hardness	Shore D	ASTM D- 2240	58 – 62		56 – 62	58 – 62		58 – 63		60 – 65		60 – 65		60 – 65		60 – 65		60 – 65		62 – 66		62 – 66		64 – 68		64 –	68	
									Coeffici	ient o	f Fricti	on -AS	STM-D-2	1894															
8	DynamicP-7 kg/cm <sup>2</sup> V-0.5	kg/cm2	ASTM-D-	0.04-0.06		0.02-0.03	0.31-0.37		0.5-0.54		0.15-0.20		0.15-0.20		0.12-0.17		0.13-0.18		0.11-0.16		0.11-0.15		0.1-0.14		0.12-0.16		0.11-0.14		
	Static P-35 kg/cm <sup>2</sup>		1894	0.05-0.08		0.04-0.06	0.01-0	0.12	0.11-0.13		0.08-0.01		0.08-0.01		0.09-0.11		0.01-0.12		0.08-0.10		0.08-0.10		0.075-0.09		0.08-0.10		0.07-0.09		
9	Wear Rate (Max.)	gm/s	ASTM-G- 137	0.01		0.01	0.0	0.01 0.01		L	0.01		0.01		0.01		0.01		0.01		0.01		0.01		0.01		0.0	)1	
10	Water Absorption (Max.)	%	ASTM D- 570	0		0	0.01	0.015		3	0.015		0.015		0		0		0		0		0		0		0		
11	Continuous Service Temperature	0 C	ASTM-D- 648	260		260	260	260 260		)	260		260		260		260		260		260		260		260		260		
12	Heat Resistance (Max.)	%	ASTM-D- 648	0.0	1	0.01	0.0	0.01		0.01		0.01		0.01		0.01		0.01		0.01		0.01		0.01		0.01		0.01	
13	Coefficient of Linear Thermal Expansion— 10 <sup>-6</sup> X	%	ASTM D- 696	250 –	50 – 275 250 – 275		240 – 265		235 – 255		245 – 270		240 – 265		225 – 250		215 – 240		240 – 265		200 – 225		200 – 225		175 – 200		175 – 200		
	Linear Thermal Expansion (Max.)			А	R	A R	А	R	А	R	А	R	А	R	А	R	А	R	А	R	А	R	А	R	А	R	А	R	
14	30 – 150 <sup>0</sup> C	%	ASTM D- 696	1.5	1.5	1.5 1.5	1.5	1	1.5	0.7	1.5	1	1.5	1	1.2	1	1.1	0.9	1.3	1	1.15	0.95	1.15	0.95	1.1	0.9	1.1	0.9	
	$30 - 200^{\circ} \mathrm{C}$			2.4	2.3	2.4 2.3	2.3	1.8	2.2	1	2.3	1.8	2.3	1.8	1.9	1.5	1.8	1.4	2	1.7	1.85	1.55	1.85	1.55	1.8	1.5	1.8	1.5	
	30 – 250 <sup>0</sup> C			3.4	3.6	3.4 3.6	3.3	2.2	3.2	1.4	3.3	2.2	3.3	2.2	2.7	2.4	2.5	2.3	3	2.5	2.55	2.25	2.55	2.25	2.5	2.2	2.5	2.2	
15	Dielectric Strength	Kv/mm	149	22 –	24	30 – 35	15 – 16		11 – 12		15 – 16		15 – 16		1-2		1-2		1-2		Conductive		Conductive		Conductive		Conductive		
										Dime	ensiona	al stab	ility																
16	Length	%	-D	1.5 -	1.5 – 3		1.5 – 3		1.5 – 3		1.5 – 3		1.5 – 3		1.5 – 3		1.5 – 3		1.5 – 3		1.5 – 3		1.5 – 3		1.5 – 3		1.5	- 3	
		70	1710	0.5 -	-1	0.5 – 1	0.5 –	0.5 – 1		0.5 – 1		0.5 – 1		0.5 – 1		0.5 – 1		-1	0.5 – 1		0.5 – 1		0.5 – 1		0.5 – 1		0.5	- 1	



#### **VICTREX VIRGIN PEEK**

- Excellent strength and stiffness.
- High ductility.
- Suitable for sterilization of medical and food contact applications.
- Low co-efficient of friction and higher wear resistance without any kind of lubrication.
- Excellent chemical resistance.

# PEEK Tube & Rod Manufacturing Range:

DIA - 10 MM TO 650 MM

#### **PEEK Grades**

VICTREX- 450G, 450PF, 450FC30, 450GL30, 450CA30 ETC.

#### **VICTREX VIRGIN PEEK 450G**



Heat exchanger seal



Energized spring seal



Actuator packing seal



PEEK bush & tube



Automotive transmission



PEEK sheet & rod



#### **PCTFE - NEOFLON**

PCTFE, or polychlorotrifluoroethylene, is a high-performance thermoplastic with a unique combination of properties that make it ideal for demanding applications. The presence of both chlorine and fluorine in its molecule contributes to its exceptional performance and good melt-flow processability, making it easy to process into various shapes and forms.

### **NEOFLON Grades**

M-300 SERIES (M-300, M-300H, M-300P, M-400H).

# **PCTFE - Application**

Ball valve seat cryogenic Applications
TEMPERATURE RANGE: -240\*c to +204\*c









Seal

# PFA

PFA plastic, or perfluoroalkoxy alkane, is a remarkable high-performance polymer renowned for its exceptional properties that make it ideal for a wide range of demanding industrial applications.

# **Devlon**

Devlon is a family of high-performance thermoplastics renowned for their exceptional properties and versatility. Devlon is unaffected by most acids, bases, solvents, and fuels, making it suitable for use in harsh chemical environments. By combining high-performance properties with versatility and ease of processing, Devlon materials offer properties that make it suitable for diverse applications. Its exceptional mechanical strength, chemical resistance, thermal stability, and other benefits make it the material of choice for engineers and manufacturers seeking to optimize their products for demanding environments.



# **DuPont™ Vespel®**

VESPEL® is a revolutionary high-performance polyimide resin that stands out for its unique ring-shaped molecular structure containing nitrogen. This innovative structure allows Vespel® to combine the best properties of ceramics, metals, and plastics into one exceptional material, offering unmatched strengths for both performance and cost efficiency.

DuPont™ Vespel® Polyimide Materials

SP-1 -. SP-21 -SP-211 -SP-22 & SP-3 34



vespel® Ball valve seat



vespel® Ball valve seat



vespel® Ball valve seat

#### **Manufacturing process flow - Engg plastics**



# **Source Our raw** material From

















# **Our Customers**



























